

2276

HSSE DIN 371

UNF  
ANSI/ASME  
B1.1

Form.  
**B**  
"Gun"



Tol.  
**2B**

3XD



| P          |            |        |        | M         |          | K    |            |        | N          |            |       |            | S  |    | H      |        |        |
|------------|------------|--------|--------|-----------|----------|------|------------|--------|------------|------------|-------|------------|----|----|--------|--------|--------|
| <800       | <1.000     | <1.200 | <1.400 | <950      | <1.200   | <500 | <800       | <1.400 | Al         | Cu         | Mg/Zn | Plastic    | Ni | Ti | 50 HRC | 55 HRC | 60 HRC |
| ●<br>10-25 | ○<br>10-15 |        |        | ●<br>5-10 | ○<br>5-8 |      | ○<br>10-15 |        | ○<br>10-15 | ●<br>10-20 |       | ○<br>10-15 |    |    |        |        |        |

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative

**MICRO FINISH**  
THREADING TECHNOLOGY



| Ø    | P     | L<br>mm | I<br>mm | ∠<br>mm | d<br>mm |
|------|-------|---------|---------|---------|---------|
| Nº4  | 48,00 | 56      | 11      | 2,70    | 3,5     |
| Nº5  | 44,00 | 56      | 11      | 2,70    | 3,5     |
| Nº6  | 40,00 | 56      | 12      | 3,00    | 4,0     |
| Nº8  | 36,00 | 63      | 12      | 3,40    | 4,5     |
| Nº10 | 32,00 | 70      | 14      | 4,90    | 6,0     |

| Ø    | P     | L<br>mm | I<br>mm | ∠<br>mm | d<br>mm |
|------|-------|---------|---------|---------|---------|
| Nº12 | 28,00 | 80      | 18      | 4,90    | 6,0     |
| 1/4  | 28,00 | 80      | 18      | 5,50    | 7,0     |
| 5/16 | 24,00 | 90      | 20      | 6,20    | 8,0     |
| 3/8  | 24,00 | 90      | 20      | 8,00    | 10,0    |